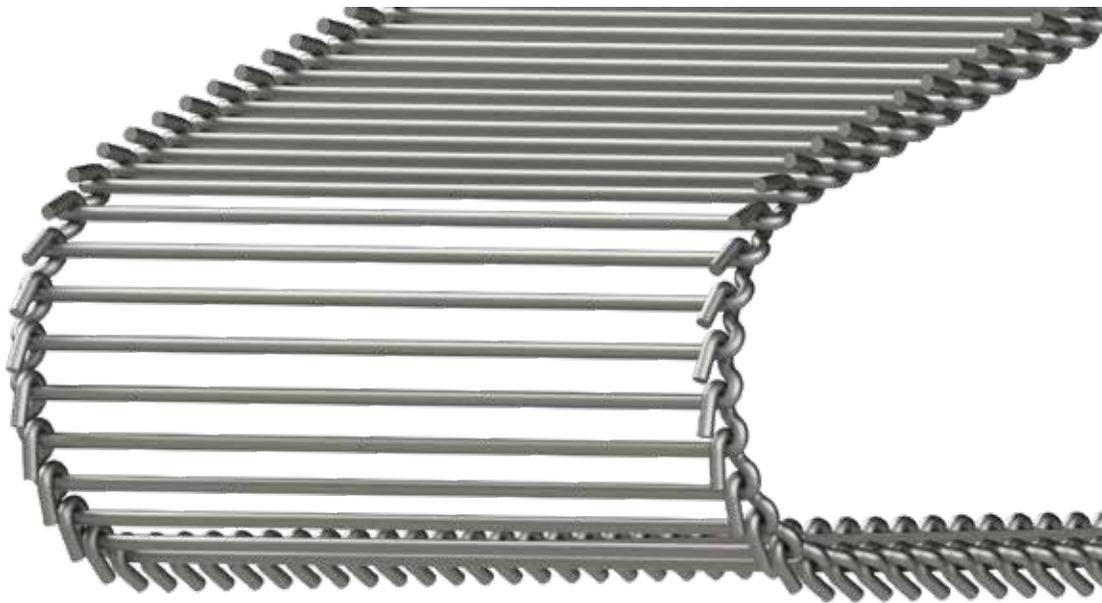


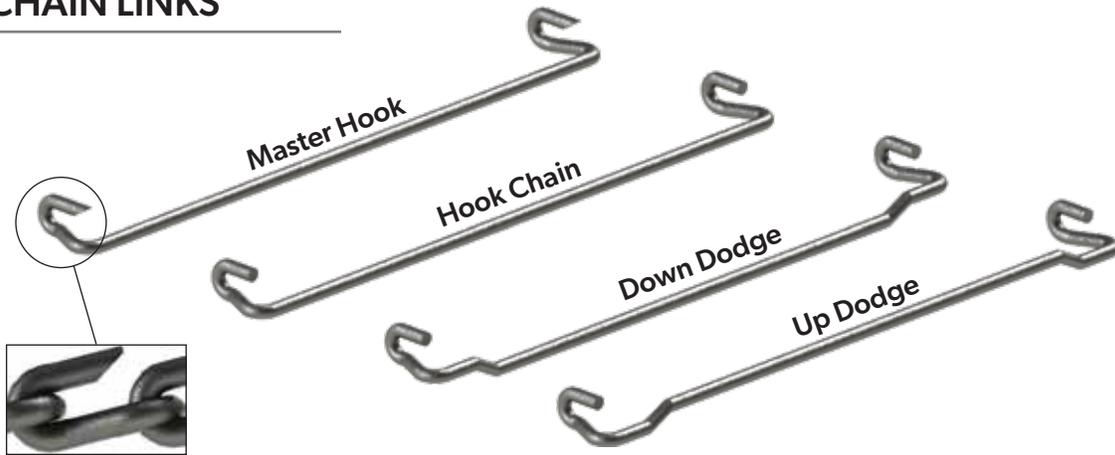


HOOK CHAIN



Since the early 1920s, Hook Chain has been used as a standard for conveying produce, rocks, trash, and many other products. Its primary use is in severe applications where strength, toughness, stiffness, and durability are required.

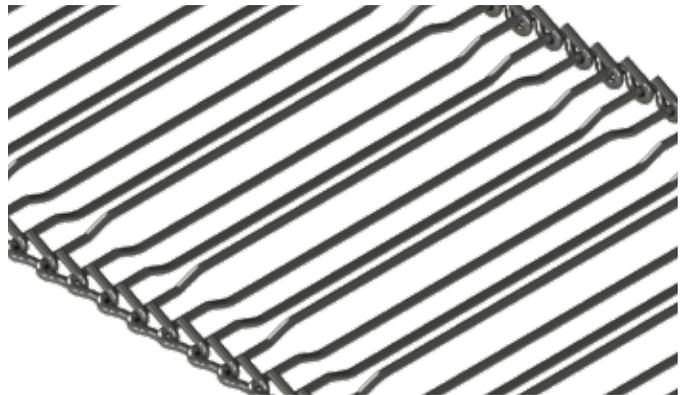
HOOK CHAIN LINKS



ASSEMBLY (STRAIGHT PLAIN)



ASSEMBLY (1 UP & 3 DOWN)



HOOK CHAIN FLIGHTS & COVERINGS



1. Rod Diameter

44 = 7/16"
50 = 1/2"
62 = 5/8"

2. Overall Belt Width

1725 = 17-1/4"
3000 = 30"
4200 = 42"
Etc.

3. Pitch in Inches

See Chart

4. Dodge

DN = Std Down
ST = Straight
SP = Special
UP = Std Up

5. Covering

- Finger (with or without) Ears
- Standard Flights
- Plastisol

6. Material

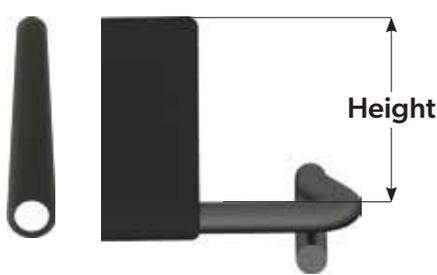
TC = Tuff Cat
SG = Super Grade

7. Joint Type

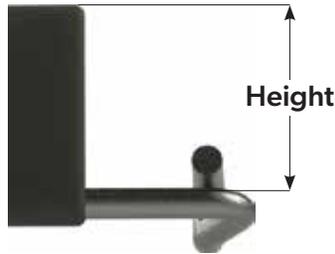
HT = Clips
LP = Lap
SK = Skive
VL = Vulcanized.

Notes:

The following method of pitch measurement can be used when chain is worn or when only one link is available.



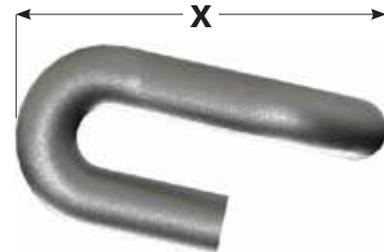
Hooks Down (HD)



Hooks Up (HU), Standard

Example: If you measure 2.44", take your rod diameter (.44") and multiply it by 2. For this example it would be .88". Now subtract your measurement (2.44"-.88")

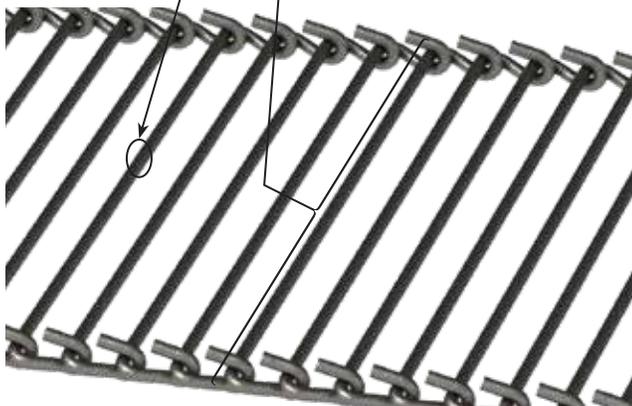
Your pitch would be 1.56"



$$3. \text{ Pitch} = X - (2 * \text{Rod Diameter})$$

LINK, HC 44 3000 125 ST PL SG

1. 2. 3. 4. 5. 5.



Available Pitches

Pitch	7/16 dia rod	1/2 dia rod	5/8 dia rod
1.00"	x		
1.25"	x		
1.37"	x	x	
1.56"	x	x	
1.76"	x	x	x
1.88"	x	x	x
2.00"	x	x	x
2.25"	x	x	x
2.37"	x	x	x
2.50"	x	x	x
5.06"			x
6.00"			x

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